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BMW S1000RR '19-

MOUNTING INSTRUCTIONS

VIDEO

REF 20522

FRONTAL GP SPOILER / ALERON FRONTAL GP

1 Person

20 min

EASY



TORX T25

ALLEN Nº 3

ID	PIEZA/PART	DESCRIPCIÓN	DESCRIPTION	QTY	REF
1		Soporte aluminio derecho	Right aluminium support	1	SOPOR2P5-R20522
2		Soporte aluminio izquierdo	Left aluminium support	1	SOPOR2P5-L20522
3		Pieza soporte alerón (Tamaño pequeño)	Spoiler support piece (small size)	4	SOPOR-I---20431
4		Alerón derecho	Right spoiler	1	10907N/F/HM3
5		Alerón izquierdo	Left spoiler	1	10907N/F/HM3
6		Kit velcro dual lock (tamaño pequeño)	Kit dual lock velcro (small size)	4	VELCRO---I20431
7		Tornillo Allen M5x30 Ø11 ISO 7380	M5x30 Ø11 ISO 7380 Allen screw	2	TORNI-I7380-767
8		Casquillo Ø13 x Ø8,5 x 9mm	Ø13 x Ø8,5 x 9mm arrowhead	2	CASQUI------777
9		Tornillo Allen M5x20 Ø11 ISO 7380	M5x20 Ø11 ISO 7380 Allen screw	2	TORNI-I7380-730
10		Tapón tornillo M5 DIN7991 (NEGRO)	M5 DIN7991 Screw cap (Black)	2	TAPON--------92
11		Tornillo M5x16 DIN7991 (NEGRO)	M5x16 DIN7991 Allen screw (black)	2	TORNI-D7991-867
12		Arandela de goma Ø4,5 x Ø11 x 2mm	Ø4,5 x Ø11 x 2mm Rubber washer	2	ARAND-EPDM--722
13		KIT Adhesivos	Stickers set	1	ADHESI----20522
14		Plantilla	Template	1	PLANT-----20522

*** Algunos de los Componentes se suministran montados / Some components are supplied assembled**

Illustrations and layout by: www.ciandisseny.com

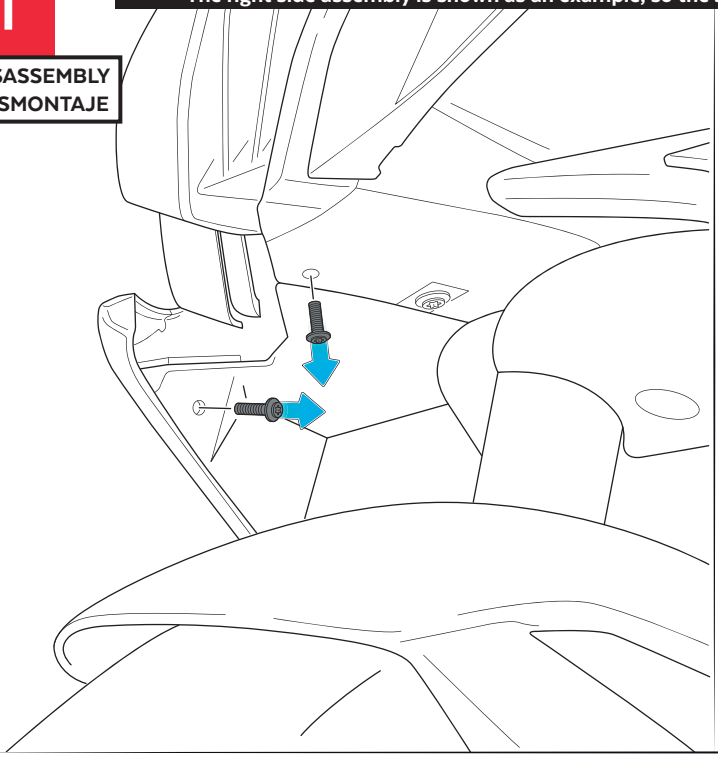
BMW S1000RR '19-

INSTRUCCIONES DE MONTAJE - MOUNTING INSTRUCTIONS - MONTAGEANLEITUNG

1

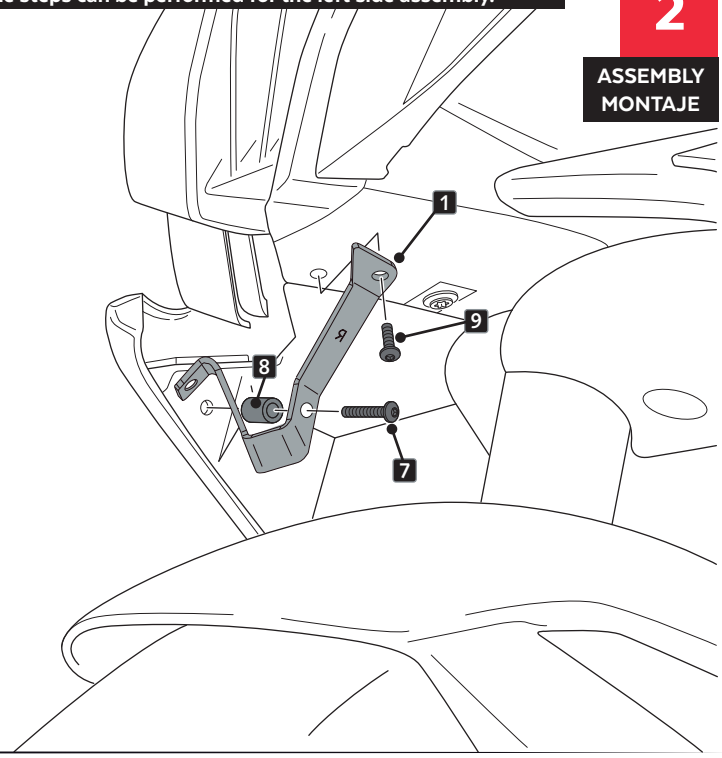
DISASSEMBLY
DESMONTAJE

Se muestra el montaje del lado derecho a modo de ejemplo, realizar los mismos pasos para el montaje del lado izquierdo.
The right side assembly is shown as an example, so the same steps can be performed for the left side assembly.



2

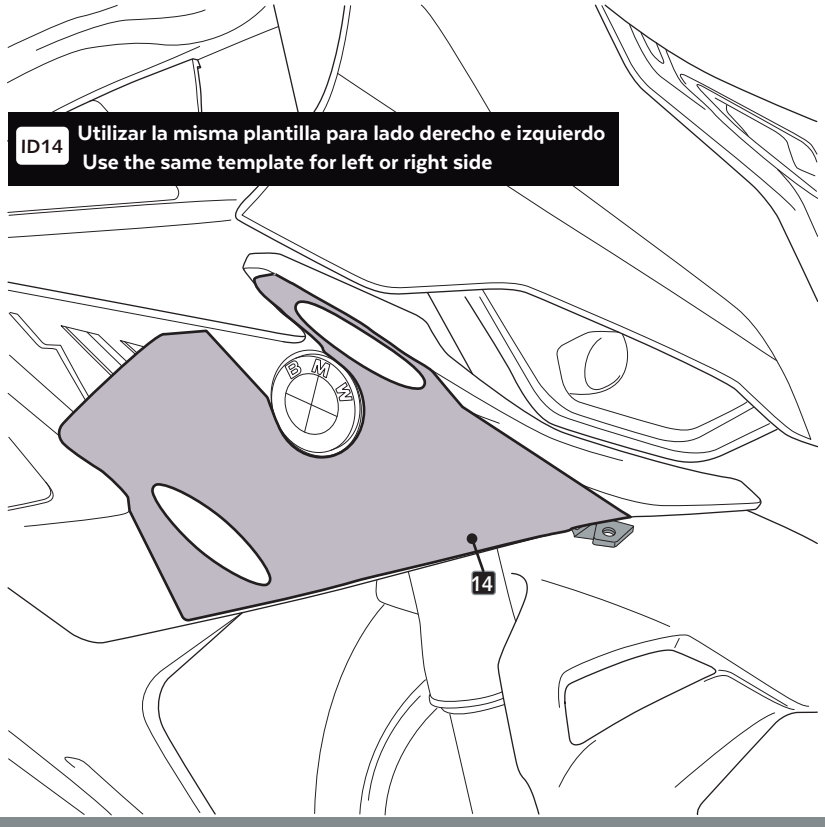
ASSEMBLY
MONTAJE



3

ASSEMBLY
MONTAJE

ID14 **Utilizar la misma plantilla para lado derecho e izquierdo**
Use the same template for left or right side



V2.01/22

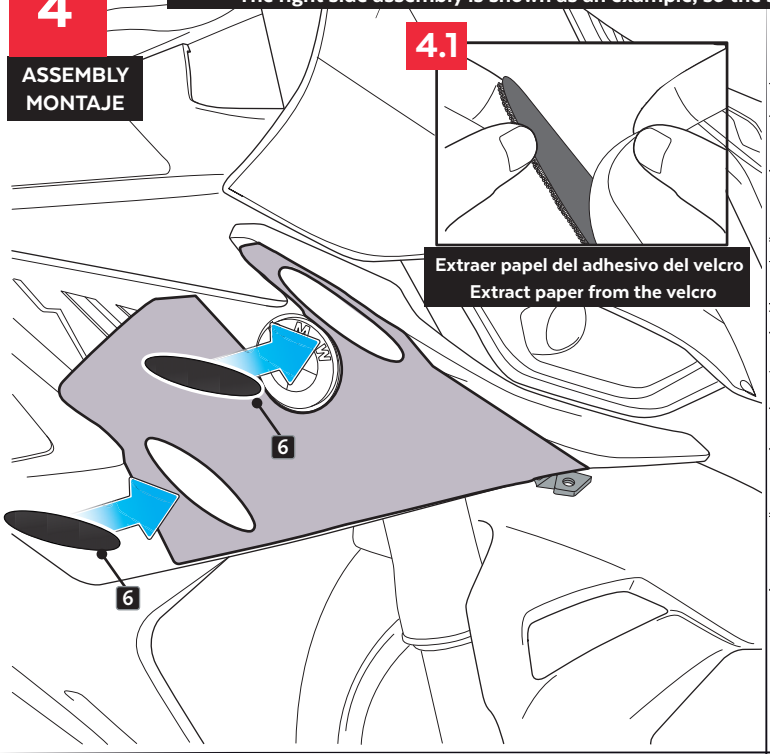
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BMW S1000RR '19-

INSTRUCCIONES DE MONTAJE - MOUNTING INSTRUCTIONS - MONTAGEANLEITUNG

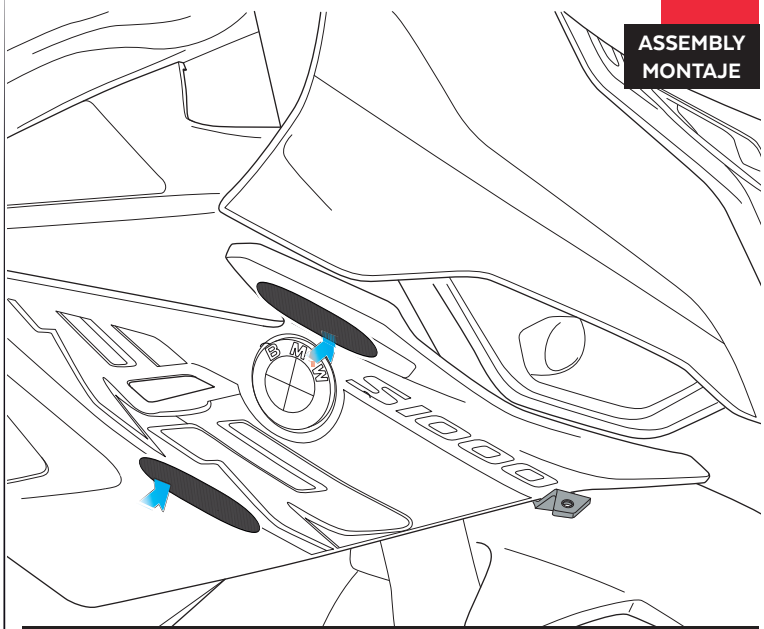
Se muestra el montaje del lado derecho a modo de ejemplo, realizar los mismos pasos para el montaje del lado izquierdo.
The right side assembly is shown as an example, so the same steps can be performed for the left side assembly.

4
ASSEMBLY
MONTAJE



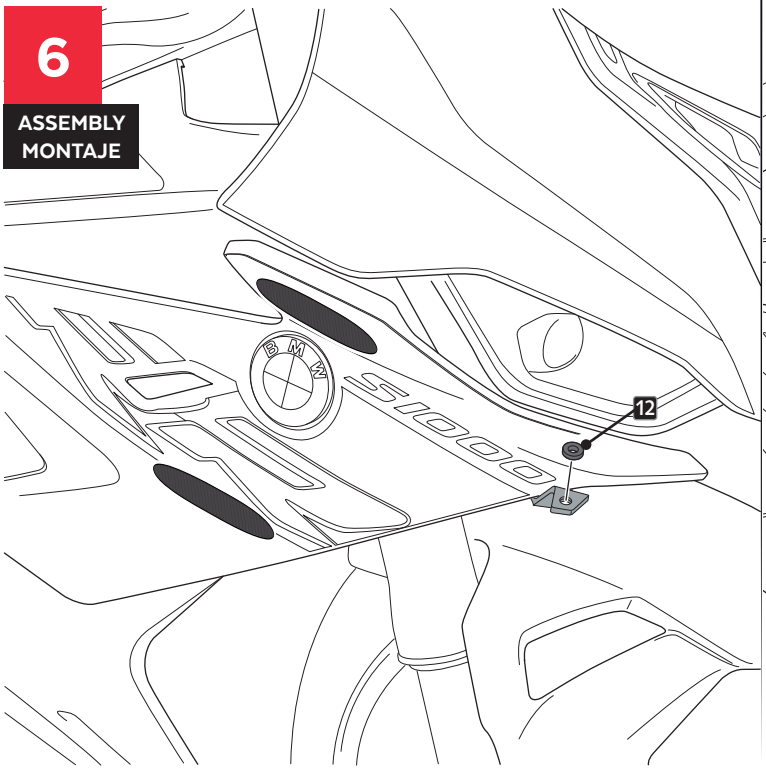
Extraer papel del adhesivo del velcro
Extract paper from the velcro

5
ASSEMBLY
MONTAJE

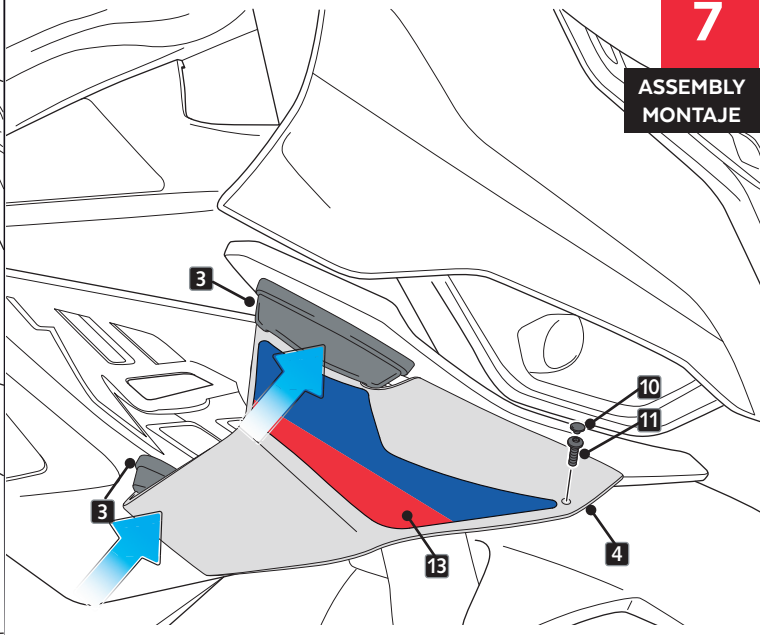


APPLY PRESSURE ON ADHESIVE AREA FOR 1 MINUT. IDEAL TAPE APPLICATION IS ACCOMPLISHED WHEN TEMPERATURE IS BETWEEN 21 ºC AND 38 ºC AND THE BOND IS ALLOWED TO DWELL 24 HOURS.

6
ASSEMBLY
MONTAJE



7
ASSEMBLY
MONTAJE

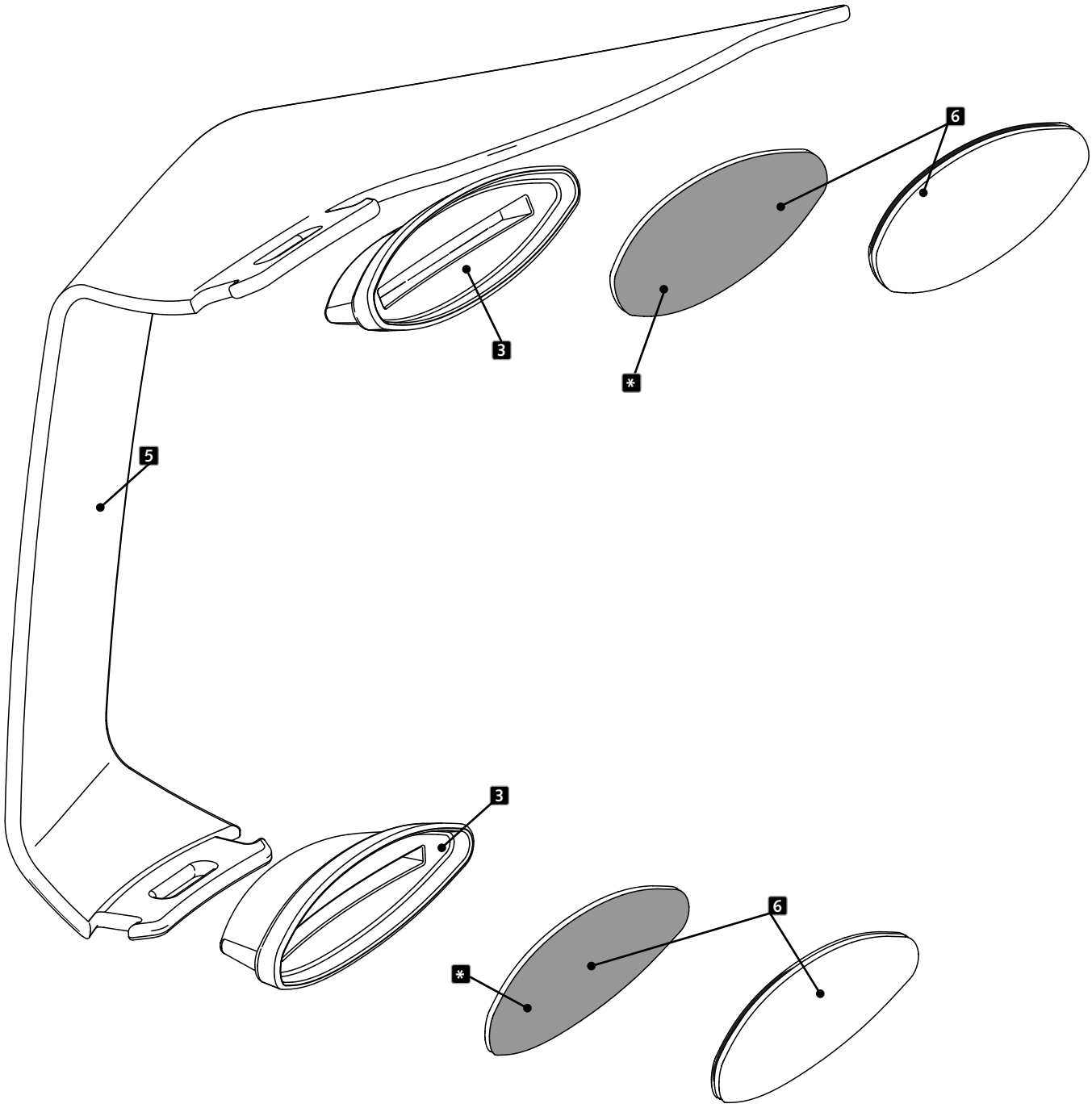


ID.3 APPLY PRESSURE ON PIECES SPOILER SUPPORT.

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EXPLOTING



* ESTA PARTE DEL KIT DEL VELCRO ID6 SE SUMINISTRA MONTADO EN LAS PIEZAS ID3
THIS PART OF THE VELCRO ID6 KIT IS SUPPLIED ASSEMBLED ON THE ID3 PARTS