BMW S1000RR '23-

M O U N T I N G I N S T R U C T I O N S

REF 21570 DOWNFORCE RACE SIDE SPOILERS - ALERONES DOWNFORCE LATERALES RACE

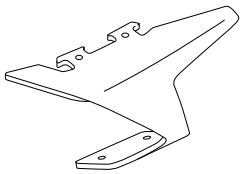
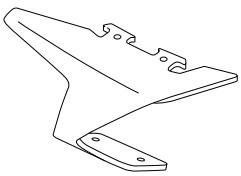
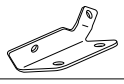
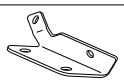
1 Person

30 min

EASY



ALLEN
Nº 3
Nº 4

ID	PIEZA/PART	DESCRIPCIÓN	DESCRIPTION	QTY	REF
1		Alerón Race izquierdo	Left spoiler	1	21570W/H/F/N/JM3
2		Alerón Race derecho	Right spoiler	1	21570W/H/F/N/JM3
3		Soporte izquierdo (L)	Left support (L)	1	SOPOR2P1-L21570
4		Soporte derecho (R)	Right support (R)	1	SOPOR2P1-R21570
5		Pieza soporte alerón (tamaño pequeño)	Spoiler support piece	2	SOPOR-I---20431
6		Tuerca grafilada M5	M5 nut	4	TUERC-D6923-255
7		Arandela de goma Ø4,5 x Ø11 x 2mm	Ø4,5 x Ø11 x 2mm ruber washer	4	ARAND-EPDM--722
8		Tornillo M5x12 DIN7991	M5x12 DIN7991 Screw	4	TORNI-D7991-611
9		Tapón tornillo M5 DIN7991	M5 DIN7991 Screw cap	4	TAPON--------92
10		Tonillo Allen M5x20 Ø11 ISO 7380	M5x20 Ø11 ISO 7380 Allen screw	2	TORNI-I7380-730
11		Tope de goma Ø10,5 xØ7,9 mm	Ø10,5 xØ7,9 mm Bumper foot	2	TAPON--------95
12		Lápiz AP111 Adhesion promoter	AP111 adhesion promoter Pen	1	KITNETEJA3M----
13		Espuma adhesiva protectora	Protective adhesive foam	6	ESPUMA------264

* Algunos componentes se suministran montados.
Some components are supplied assembled.

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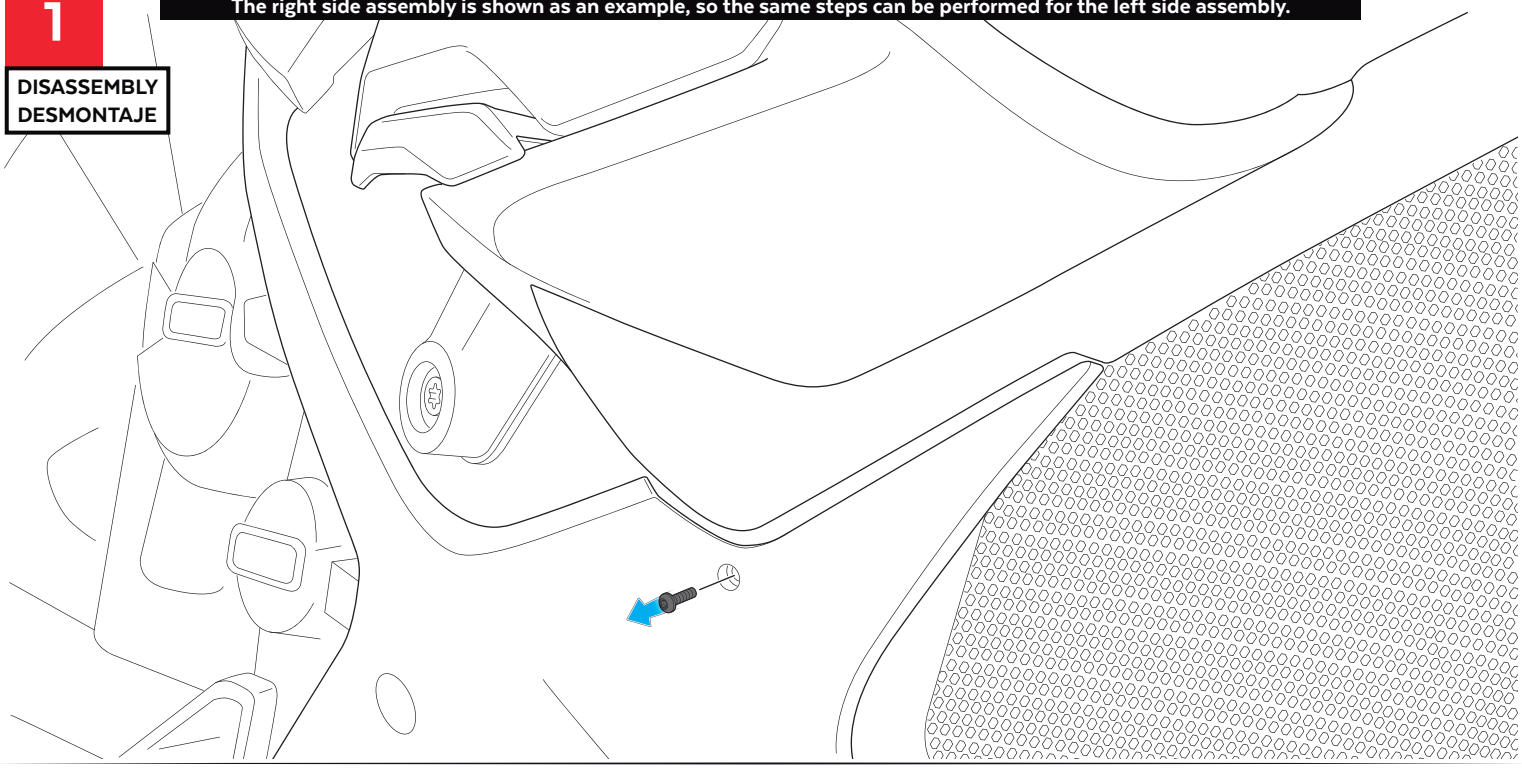
BMW S1000RR '23

INSTRUCCIONES DE MONTAJE - MOUNTING INSTRUCTIONS - MONTAGEANLEITUNG

1

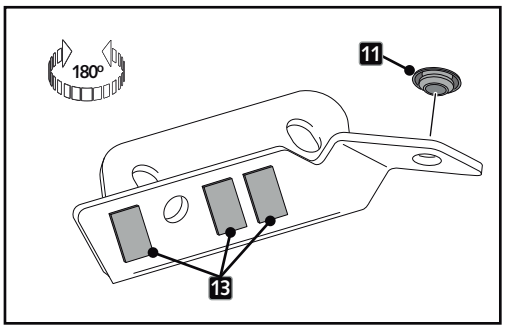
DISASSEMBLY
DESMONTAJE

Se muestra el montaje del lado derecho a modo de ejemplo, realizar los mismos pasos para el montaje del lado izquierdo.
The right side assembly is shown as an example, so the same steps can be performed for the left side assembly.



2

ASSEMBLY
MONTAJE



10 **Par de apriete - 2 Nm**
Tightening torque - 2Nm

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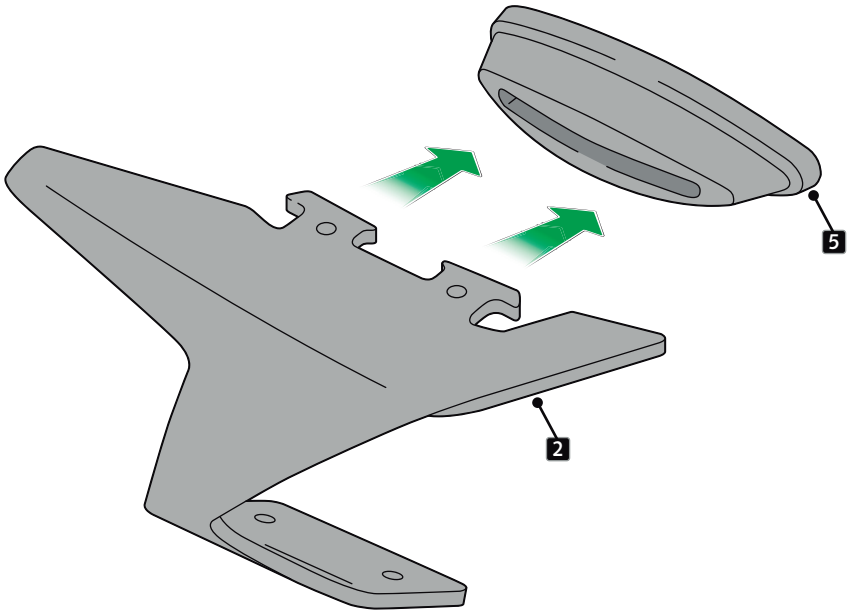
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INSTRUCCIONES DE MONTAJE - MOUNTING INSTRUCTIONS - MONTAGEANLEITUNG

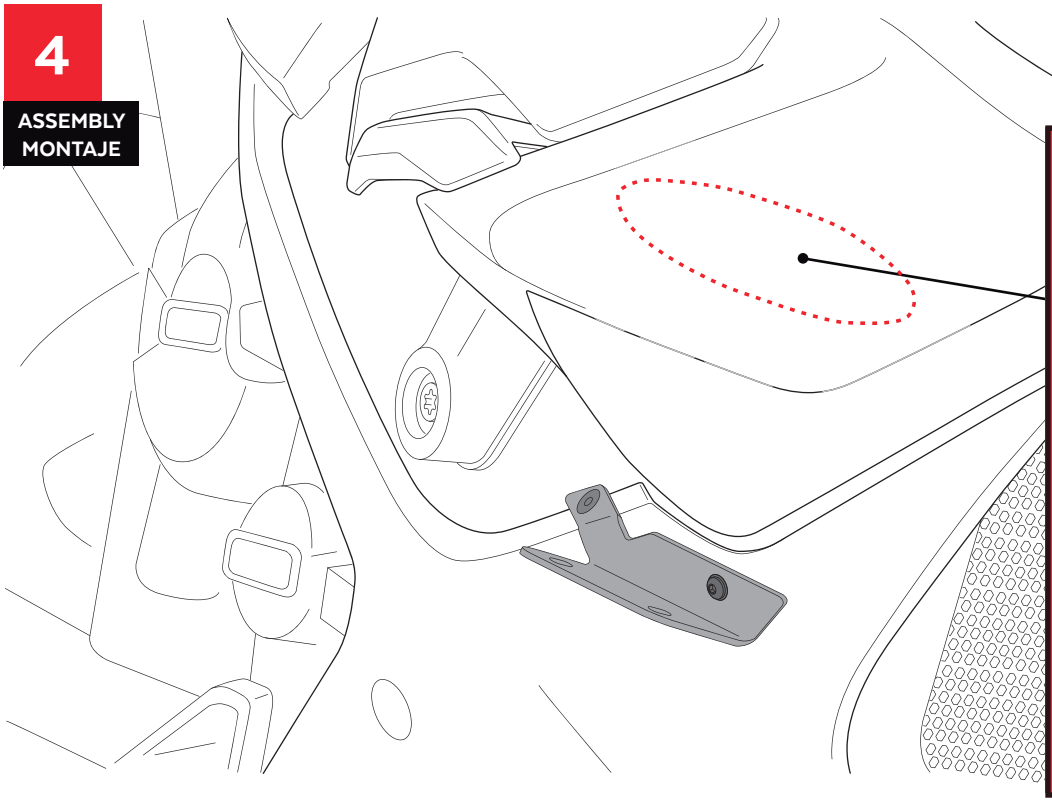
3

ASSEMBLY
MONTAJE



4

ASSEMBLY
MONTAJE





PRESS HARD THE PEN
UNTIL THE GLASS INSIDE
BREAKS AND
THE FLUID FLOWS



APPLY THE PEN
ONLY ON SPOILER
SUPPORT PIECE
AREA.

02 MIN

CHECK IS COMPLETELY DRY
BEFORE START.

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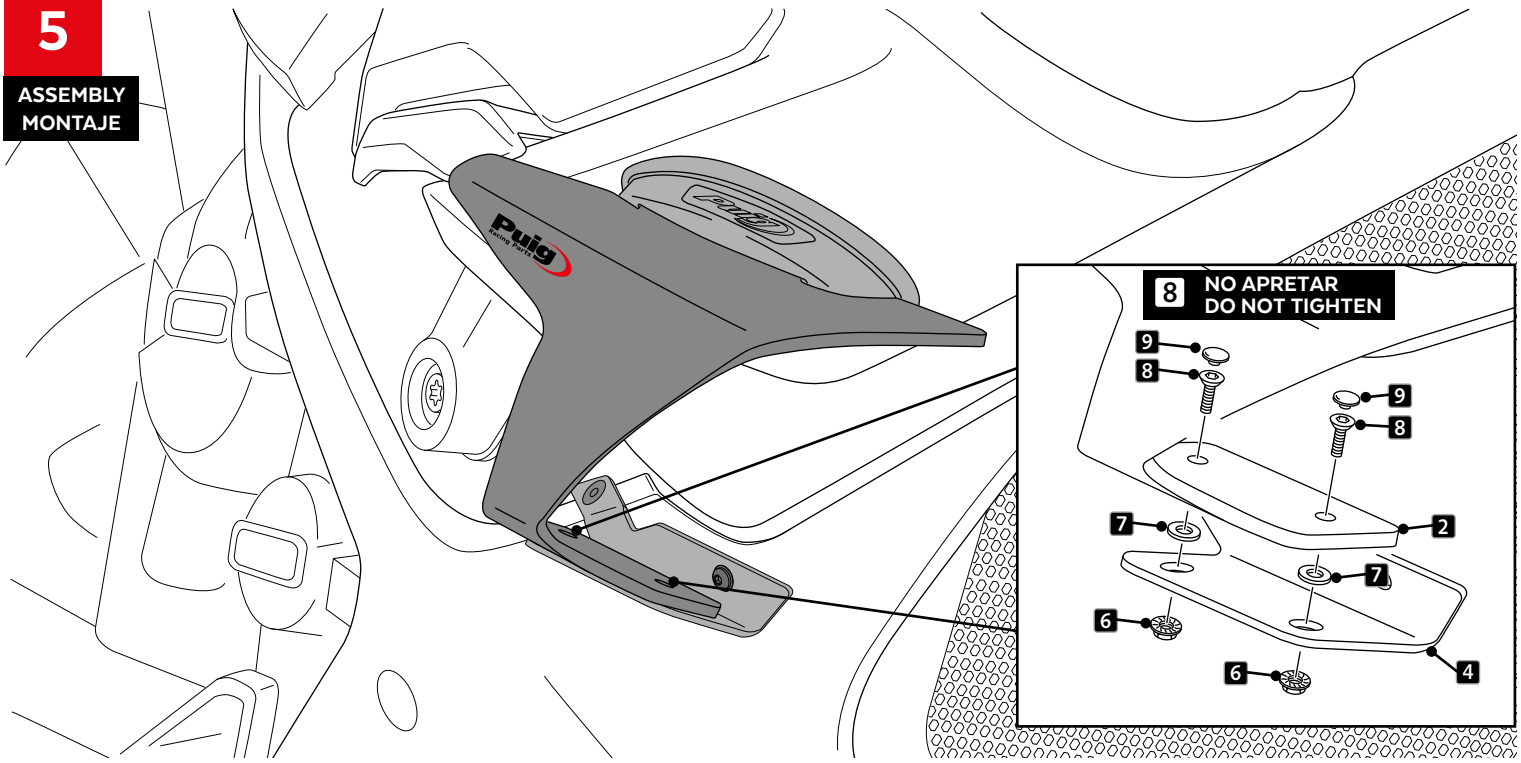
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INSTRUCCIONES DE MONTAJE - MOUNTING INSTRUCTIONS - MONTAGEANLEITUNG

5

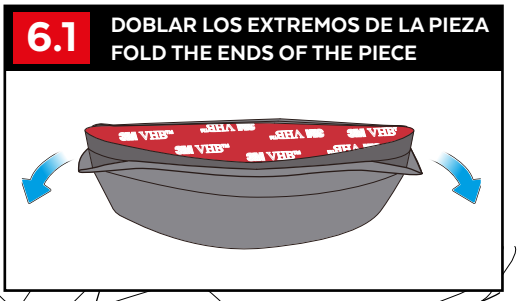
ASSEMBLY
MONTAJE



6

ASSEMBLY
MONTAJE

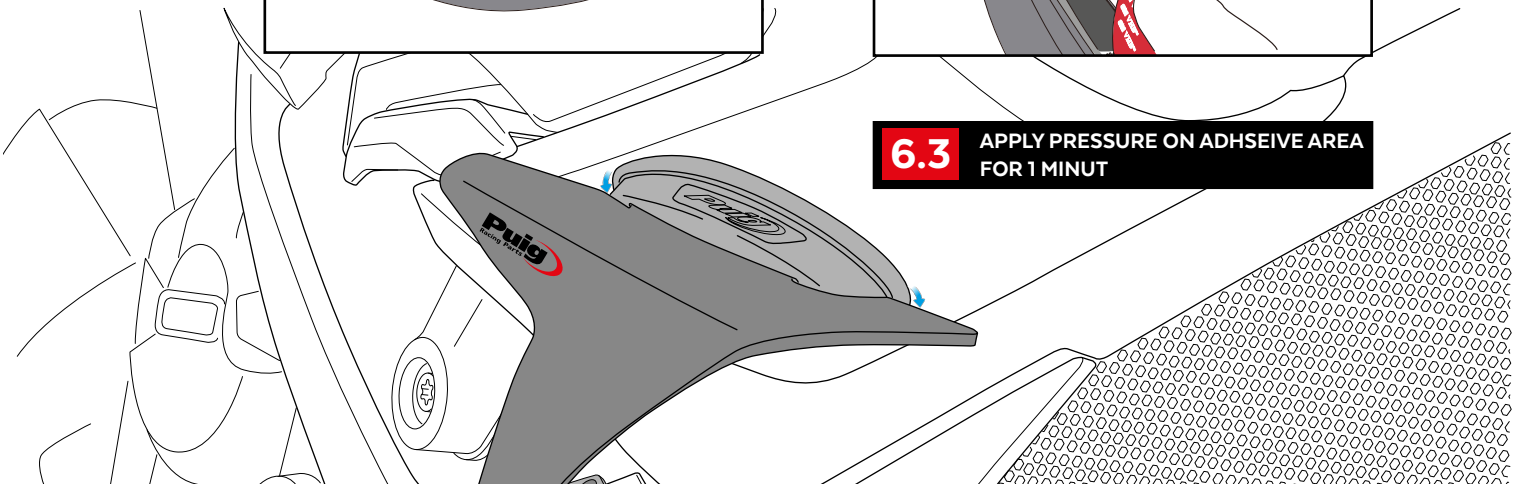
6.1 DOBLAR LOS EXTREMOS DE LA PIEZA
FOLD THE ENDS OF THE PIECE



6.2 EXTRAER EL PAPEL ADHESIVO 3M
REMOVE PAPER FROM 3M ADHESIVE



6.3 APPLY PRESSURE ON ADHSEIVE AREA
FOR 1 MINUT



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INSTRUCCIONES DE MONTAJE - MOUNTING INSTRUCTIONS - MONTAGEANLEITUNG

7

ASSEMBLY
MONTAJE

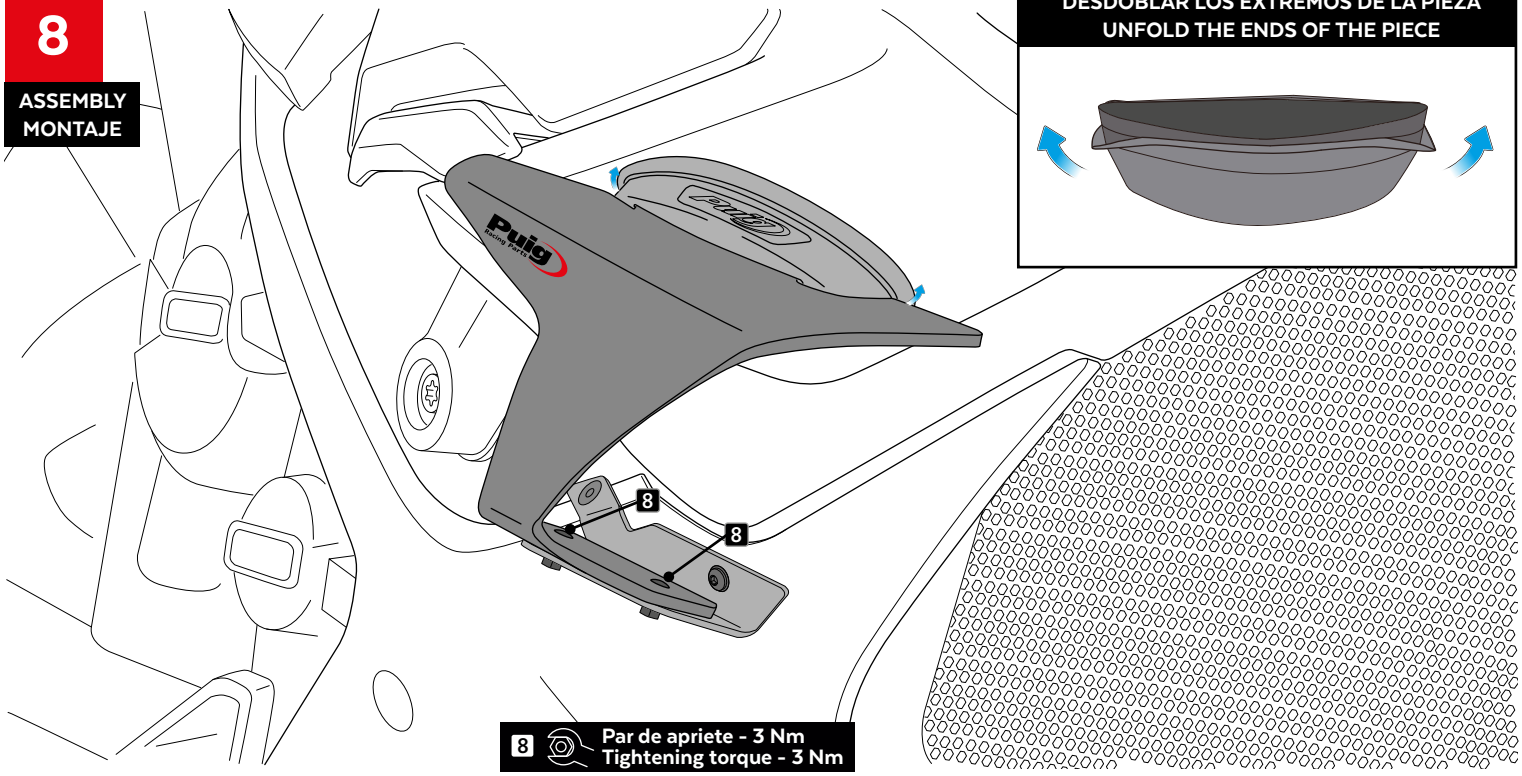
WAIT 24 HOURS



CHECK THE CORRECT ADHESION OF THE 3M DOUBLE SIDE SELF-ADHESIVE TAPE TO THE FAIRING. ENSURE THAT THE ENTIRE SURFACE IS WELL ADHERED

8

ASSEMBLY
MONTAJE



DESDOBLAR LOS EXTREMOS DE LA PIEZA
UNFOLD THE ENDS OF THE PIECE

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